

# Frame extension elements for plastic lifting sliding doors Sound insulation

## **SOUND INSULATION 1 WHITE**

Cover panel and surface	Rigid PVC in Veka, Kömmerling or Finstral colourways, 4 mm													
Thermal insulation	Glass wo	Glass wool, 70 kg/m³, 105–212 mm												
Bonding	Water-res	Water-resistant D3 (EN 204-D3)												
Edge band	-	Plywood, circumferential Special edge bands can be inset according to your requirements												
Edge milling		All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs or surface finishing such as ventilation slots or surface grooves are also possible												
Thicknesses	Thicknes For thicknes					•			dows					
Formats	All forma	ts from	500 × 9	5 mm to	3588 ×	1294 m	m can b	e produ	ced					
Element thicknesses from 113 mm to 220 mm can be produced For further U-value calculations, please contact our consultants.														
Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220	
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4	

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4
Thermal insulation thickness	mm	105	112	122	132	142	152	162	172	182	192	202	212
U-value	W/m²K	0.319	0.300	0.277	0.257	0.240	0.225	0.212	0.200	0.190	0.180	0.171	0.164
Airborne sound insulation	41 dB, element thickness: 179 mm; test surface: 1.9 m² (download test reports)												
Weight	kg/m²	18.3	18.7	19.4	20.0	20.7	21.3	22.0	22.6	23.3	23.9	24.6	25.2

## **SOUND INSULATION 2 WHITE**

Cover panel and surface	Rigid PVC in Veka, Kömmerling or Finstral colourways, 4 mm
Thermal insulation	Glass wool, 70 kg/m³, 100-207 mm
Sound insulation	1 piece of heavy bitumen foil, 5 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses under 113 mm, see frame extension elements for plastic windows
Formats	All formats from 500 × 95 mm to 3588 × 1294 mm can be produced
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Element thicknesses from 113 mm to 220 mm can be produced For further U-value calculations, please contact our consultants.													
Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4
Thermal insulation thickness	mm	100	107	117	127	137	147	157	167	177	187	197	207
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m <sup>2</sup> K	0.332	0.312	0.287	0.266	0.248	0.232	0.218	0.205	0.194	0.184	0.175	0.167
Airborne sound insulation	46 dB, ele	ement thic	kness: 17	79 mm; te	est surface	e: 1.9 m²	(download	d test rep	orts)				
Weight	kg/m²	27.9	28.4	29.1	29.7	30.4	31.0	31.7	32.3	33.0	33.6	34.3	34.9

### **SOUND INSULATION 1 HPL DECORATIVE FILM**

Cover panel and surface	HPL with decorative film, 4 mm (all colours available)													
Thermal insulation	Glass wo	Glass wool, 70 kg/m³, 105–212 mm												
Bonding	Water-res	Water-resistant D3 (EN 204-D3)												
Edge band	-	Plywood, circumferential Special edge bands can be inset according to your requirements												
Edge milling	•	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs or surface finishing such as ventilation slots or surface grooves are also possible												
Thicknesses	Thicknes For thicknes					•			idows					
Formats	All forma	ts from	500 × 9	5 mm to	2988 ×	1294 m	m can b	e produ	iced					
Element thicknesses from 113	3 mm to 22	20 mm ca	an be pro	oduced	For furth	er U-valu	ue calcul	ations, p	lease co	ntact ou	r consult	tants.		
Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220	
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4	
Thermal insulation thickness	mm	105	112	122	132	1/12	152	162	172	182	192	202	212	

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4
Thermal insulation thickness	mm	105	112	122	132	142	152	162	172	182	192	202	212
U-value	W/m²K	0.319	0.300	0.277	0.257	0.240	0.225	0.212	0.200	0.190	0.180	0.171	0.164
Airborne sound insulation	<b>41 dB</b> , el	ement thic	ckness: 1	79 mm; te	est surface	e: 1.9 m²	(download	d test rep	orts)				
Weight	kg/m²	18.3	18.7	19.4	20.0	20.7	21.3	22.0	22.6	23.3	23.9	24.6	25.2

## **SOUND INSULATION 2 HPL DECORATIVE FILM**

kg/m²

Cover panel and surface	HPL with decorative film, 4 mm (all colours available)												
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Sound insulation	1 piece c	1 piece of heavy bitumen foil, 5 mm											
Bonding	Water-res	Water-resistant D3 (EN 204-D3)											
Edge band	•	Plywood, circumferential Special edge bands can be inset according to your requirements											
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Thicknesses	Thickness For thickness					•			dows				
Formats	All forma	ts from	500 × 9	5 mm to	2988 ×	1294 mı	m can b	e produ	ced				
Element thicknesses from 11	3 mm to 22	0 mm ca	an be pro	oduced l	For furth	er U-valu	ıe calcul	ations, p	lease co	ntact ou	r consult	ants.	
Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	4	4	4	4	4	4	4	4	4	4	4	4
Thermal insulation thickness	mm	100	107	117	127	137	147	157	167	177	187	197	207
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m²K	0.332	0.312	0.287	0.266	0.248	0.232	0.218	0.205	0.194	0.184	0.175	0.167

Airborne sound insulation

Weight

46 dB, element thickness: 179 mm; test surface: 1.9 m² (download test reports)

29.7

30.4

31.0 31.7 32.3 33.0 33.6 34.9

35.0

27.9 28.4 29.1