

Frame extension elements for wooden and wood-metal lifting sliding doors

Sound insulation

SOUND INSULATION 1 UNTREATED

Cover panel and surface	Chipboard P5, E1, untreated, 10 mm (PEFC-certified)
Thermal insulation	Glass wool, 20 kg/m³, 93–200 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
Formats	All formats from 500 × 95 mm to 3588 × 1294 mm can be produced

Element thicknesses from 113 mm to 220 mm can be produced. For further U-value calculations, please contact our consultants.

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	93	100	110	120	130	140	150	160	170	180	190	200
U-value	W/m²K	0.337	0.315	0.289	0.267	0.248	0.232	0.217	0.205	0.193	0.183	0.174	0.166
Airborne sound insulation	40 dB, element thickness: 165 mm; test surface: 1.9 m² (download test reports)												
Weight	kg/m ²	16.6	16.7	16.9	17.1	17.3	17.5	17.7	17.8	18.0	18.2	18.4	18.6

SOUND INSULATION 2 UNTREATED

Cover panel and surface	Chipboard P5, E1, untreated, 10 mm (PEFC-certified)
Thermal insulation	Glass wool, 20 kg/m³, 88–195 mm
Sound insulation	1 piece of heavy bitumen foil, 5 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	88	95	105	115	125	135	145	155	165	175	185	195
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m²K	0.352	0.329	0.301	0.277	0.257	0.239	0.224	0.210	0.199	0.188	0.178	0.170
Airborne sound insulation	46 dB, element thickness: 165 mm; test surface: 1.9 m² (download test reports)												
Weight	kg/m ²	26.5	26.6	26.8	27.0	27.2	27.4	27.6	27.8	27.9	28.1	28.3	28.5

SOUND INSULATION 1 PRIMER FOIL

Cover panel and surface	Chipboard P5, E1, with white primer foil, 10 mm (PEFC-certified)
Thermal insulation	Glass wool, 20 kg/m³, 93–200 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	93	100	110	120	130	140	150	160	170	180	190	200
U-value	W/m²K	0.337	0.315	0.289	0.267	0.248	0.232	0.217	0.205	0.193	0.183	0.174	0.166
Airborne sound insulation	40 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	16.6	16.7	16.9	17.1	17.3	17.5	17.7	17.8	18.0	18.2	18.4	18.6

Cover panel and surface	Medium-density fibreboard (MDF) P3, E1, with white primer foil, 10 mm
Thermal insulation	Glass wool, 20 kg/m³, 93–200 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
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Element thicknesses from 113 mm to 220 mm can be produced. For further U-value calculations, please contact our consultants.

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	93	100	110	120	130	140	150	160	170	180	190	200
U-value	W/m²K	0.330	0.310	0.285	0.263	0.245	0.229	0.215	0.202	0.191	0.181	0.172	0.164
Airborne sound insulation	40 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	17.2	17.3	17.5	17.7	17.9	18.1	18.3	18.4	18.6	18.8	19.0	19.2

SOUND INSULATION 2 PRIMER FOIL

Cover panel and surface	Chipboard P5, E1, with white primer foil, 10 mm (PEFC-certified)
Thermal insulation	Glass wool, 20 kg/m³, 88–195 mm
Sound insulation	1 piece of heavy bitumen foil, 5 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	88	95	105	115	125	135	145	155	165	175	185	195
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m²K	0.352	0.329	0.301	0.277	0.257	0.239	0.224	0.210	0.199	0.188	0.178	0.170
Airborne sound insulation	46 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	26.5	26.6	26.8	27.0	27.2	27.4	27.6	27.8	27.9	28.1	28.3	28.5

Cover panel and surface	Medium-density fibreboard (MDF) P3, E1, with white primer foil, 10 mm
Thermal insulation	Glass wool, 20 kg/m³, 88–195 mm
Sound insulation	1 piece of heavy bitumen foil, 5 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	88	95	105	115	125	135	145	155	165	175	185	195
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m²K	0.346	0.323	0.296	0.273	0.253	0.236	0.221	0.208	0.196	0.186	0.177	0.168
Airborne sound insulation	46 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	27.1	27.2	27.4	27.6	27.8	28,0	28,2	28.3	28.5	28.7	28.9	29.1

SOUND INSULATION 1 VENEERED

Cover panel and surface	Chipboard P5, E1, 10 mm, with real wood veneer (unsanded), 1 mm (PEFC-certified) All types of real wood veneers available: spruce, pine, larch, fir, oak, etc. (FSC- or PEFC-certified) Veneer quality A/B (inside A/outside B) or A/A (inside A/outside A)
Thermal insulation	Glass wool, 20 kg/m³, 91–198 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 113 mm to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Veneer thickness	mm	1	1	1	1	1	1	1	1	1	1	1	1
Thermal insulation thickness	mm	91	98	108	118	128	138	148	158	168	178	188	198
U-value	W/m²K	0.343	0.321	0.294	0.271	0.252	0.235	0.220	0.207	0.196	0.185	0.176	0.167
Airborne sound insulation	40 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	17.5	17.6	17.8	18.0	18.2	18.4	18.6	18.7	18.9	19.1	19.3	19.5

SOUND INSULATION 2 VENEERED

Cover panel and surface	Chipboard P5, E1, 10 mm, with real wood veneer (unsanded), 1 mm (PEFC-certified) All types of real wood veneers available: spruce, pine, larch, fir, oak, etc. (FSC- or PEFC-certified) Veneer quality A/B (inside A/outside B) or A/A (inside A/outside A)
Thermal insulation	Glass wool, 20 kg/m³, 86–193 mm
Sound insulation	1 piece of heavy bitumen foil, 5 mm
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing such as cut-outs, or surface finishing such as ventilation slots or surface grooves are also possible
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Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover board thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Veneer thickness	mm	1	1	1	1	1	1	1	1	1	1	1	1
Thermal insulation thickness	mm	86	93	103	113	123	133	143	153	163	173	183	193
Sound insulation thickness	mm	5	5	5	5	5	5	5	5	5	5	5	5
U-value	W/m²K	0.360	0.336	0.306	0.282	0.261	0.243	0.227	0.213	0.201	0.190	0.180	0.171
Airborne sound insulation	46 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	27.4	27.5	27.7	27.9	28.1	28.3	28.5	28.7	28.8	29.0	29.2	29.4