

## Infill for wooden and wood-metal windows Standard

### UNTREATED

|                                |   |
|--------------------------------|---|
| <b>Cover panel and surface</b> | <b>Plywood board AW100, untreated, 6.5 mm</b>   |
| <b>Thermal insulation</b>      | <b>PUR rigid foam, 32 kg/m<sup>3</sup>, 8–80 mm</b><br>Other types of thermal insulation like expanded rigid polystyrene foam with graphite additive (EPS lambda), glass wool, cork, etc., available  |
| <b>Bonding</b>                 | Water-resistant D3 (EN 204-D3)  |
| <b>Edge band</b>               | <b>Spruce, circumferential</b> (PEFC-certified)<br>Other types of wood available; special edge bands can be inset according to your requirements  |
| <b>Edge milling</b>            | <b>All possible CNC edge profile work is performed on all sides according to your profile specifications</b><br>Special CNC processing like cut-outs, round and segment arches or surface finishing like ventilation slots or surface grooves are also possible |
| <b>Thicknesses</b>             | <b>Thicknesses from 21 mm to 93 mm can be produced</b>  |
| <b>Formats</b>                 | <b>All formats from 500 × 95 mm to 2988 × 1294 mm can be produced</b>   |

Element thicknesses from 21 mm to 93 mm can be produced. For further U-value calculations, please contact our consultants.

| <b>Element thickness</b>         | <b>mm</b>   | <b>21</b>    | <b>23</b>    | <b>25</b>    | <b>28</b>    | <b>30</b>    | <b>35</b>    | <b>40</b>    | <b>50</b>    | <b>60</b>    | <b>70</b>    | <b>80</b>    | <b>93</b>    |
|----------------------------------|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Thickness cover panel</b>     | <b>mm</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   |
| Thickness thermal insulation     | mm  | 8            | 10           | 12           | 15           | 17           | 22           | 27           | 37           | 47           | 57           | 67           | 80           |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>   | <b>1.650</b> | <b>1.443</b> | <b>1.282</b> | <b>1.099</b> | <b>1.003</b> | <b>0.823</b> | <b>0.698</b> | <b>0.536</b> | <b>0.435</b> | <b>0.365</b> | <b>0.315</b> | <b>0.268</b> |
| <b>Airborne sound insulation</b> | <b>28 dB</b> , element thickness: 40 mm; test surface: 1.9 m <sup>2</sup> (download test reports) |              |              |              |              |              |              |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>   | 9.6          | 9.7          | 9.7          | 9.8          | 9.9          | 10.1         | 10.2         | 10.5         | 10.8         | 11.2         | 11.5         | 11.9         |

### PRIMER FOIL

|                                |   |
|--------------------------------|---|
| <b>Cover panel and surface</b> | <b>Plywood board AW100 with white primer foil, 6.5 mm</b>   |
| <b>Thermal insulation</b>      | <b>PUR rigid foam, 32 kg/m<sup>3</sup>, 8–80 mm</b><br>Other types of thermal insulation like expanded rigid polystyrene foam with graphite additive (EPS lambda), glass wool, cork, etc., available  |
| <b>Bonding</b>                 | Water-resistant D3 (EN 204-D3)  |
| <b>Edge band</b>               | <b>Spruce, circumferential</b> (PEFC-certified)<br>Other types of wood available; special edge bands can be inset according to your requirements  |
| <b>Edge milling</b>            | <b>All possible CNC edge profile work is performed on all sides according to your profile specifications</b><br>Special CNC processing like cut-outs, round and segment arches or surface finishing like ventilation slots or surface grooves are also possible |
| <b>Thicknesses</b>             | <b>Thicknesses from 21 mm to 93 mm can be produced</b>  |
| <b>Formats</b>                 | <b>All formats from 500 × 95 mm to 2988 × 1294 mm can be produced</b>   |

Element thicknesses from 21 mm to 93 mm can be produced. For further U-value calculations, please contact our consultants.

| <b>Element thickness</b>         | <b>mm</b>   | <b>21</b>    | <b>23</b>    | <b>25</b>    | <b>28</b>    | <b>30</b>    | <b>35</b>    | <b>40</b>    | <b>50</b>    | <b>60</b>    | <b>70</b>    | <b>80</b>    | <b>93</b>    |
|----------------------------------|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Thickness cover panel</b>     | <b>mm</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   |
| Thickness thermal insulation     | mm  | 8            | 10           | 12           | 15           | 17           | 22           | 27           | 37           | 47           | 57           | 67           | 80           |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>   | <b>1.650</b> | <b>1.443</b> | <b>1.282</b> | <b>1.099</b> | <b>1.003</b> | <b>0.823</b> | <b>0.698</b> | <b>0.536</b> | <b>0.435</b> | <b>0.365</b> | <b>0.315</b> | <b>0.268</b> |
| <b>Airborne sound insulation</b> | <b>28 dB</b> , element thickness: 40 mm; test surface: 1.9 m <sup>2</sup> (download test reports) |              |              |              |              |              |              |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>   | 9.6          | 9.7          | 9.7          | 9.8          | 9.9          | 10.1         | 10.2         | 10.5         | 10.8         | 11.2         | 11.5         | 11.9         |

## VENEERED

|                                |   |
|--------------------------------|---|
| <b>Cover panel and surface</b> | <b>Birch plywood board AW100, 6.5 mm, with real wood veneer, 1 mm</b><br>All types of real wood veneers available: spruce, pine, larch, fir, oak, etc. (FSC- or PEFC-certified)<br>Veneer quality A/B (inside A/outside B) or A/A (inside A/outside A)          |
| <b>Thermal insulation</b>      | <b>PUR rigid foam, 32 kg/m<sup>3</sup>, 8–78 mm</b><br>Other types of thermal insulation like expanded rigid polystyrene foam with graphite additive (EPS lambda), glass wool, cork, etc., available  |
| <b>Bonding</b>                 | Water-resistant D3 (EN 204-D3)  |
| <b>Edge band</b>               | <b>Spruce, circumferential</b> (PEFC-certified)<br>Other types of wood available; special edge bands can be inset according to your requirements  |
| <b>Edge milling</b>            | <b>All possible CNC edge profile work is performed on all sides according to your profile specifications</b><br>Special CNC processing like cut-outs, round and segment arches or surface finishing like ventilation slots or surface grooves are also possible |
| <b>Thicknesses</b>             | <b>Thicknesses from 23 mm to 93 mm can be produced</b>  |
| <b>Formats</b>                 | <b>All formats from 500 × 95 mm to 2988 × 1294 mm can be produced</b>   |

Element thicknesses from 21 mm to 93 mm can be produced. For further U-value calculations, please contact our consultants.

| <b>Element thickness</b>         | <b>mm</b>   | <b>23</b>    | <b>25</b>    | <b>28</b>    | <b>30</b>    | <b>35</b>    | <b>40</b>    | <b>50</b>    | <b>60</b>    | <b>70</b>    | <b>80</b>    | <b>93</b>    |
|----------------------------------|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Thickness cover panel</b>     | <b>mm</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   | <b>6.5</b>   |
| Veneer thickness                 | mm  | 1            | 1            | 1            | 1            | 1            | 1            | 1            | 1            | 1            | 1            | 1            |
| Thickness thermal insulation     | mm  | 8            | 10           | 13           | 15           | 20           | 25           | 35           | 45           | 55           | 65           | 78           |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>   | <b>1.613</b> | <b>1.414</b> | <b>1.195</b> | <b>1.082</b> | <b>0.876</b> | <b>0.736</b> | <b>0.557</b> | <b>0.449</b> | <b>0.376</b> | <b>0.323</b> | <b>0.273</b> |
| <b>Airborne sound insulation</b> | <b>28 dB</b> , element thickness: 40 mm; test surface: 1.9 m <sup>2</sup> (download test reports) |              |              |              |              |              |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>   | 10.6         | 10.6         | 10.7         | 10.8         | 10.9         | 11.1         | 11.4         | 11.7         | 12.0         | 12.4         | 12.8         |