

## Frame extension elements for aluminium lifting sliding doors Standard

### CHIPBOARD

|                                |                                                                                                                                                       |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Cover panel and surface</b> | <b>Chipboard P5, E1, untreated, 10 mm (PEFC-certified)</b>                                                                                            |
| <b>Thermal insulation</b>      | <b>Expanded polystyrene rigid foam (EPS), 15 kg/m<sup>3</sup>, 80–200 mm</b>                                                                          |
| <b>Vapour barrier</b>          | Aluminium shell on one side, internal vapour barrier required                                                                                         |
| <b>Bonding</b>                 | Water-resistant D3 (EN 204-D3)                                                                                                                        |
| <b>Edge band</b>               | <b>Plywood, circumferential</b><br>Special edge bands can be inset according to your requirements                                                     |
| <b>Edge milling</b>            | <b>All possible CNC edge profile work is performed on all sides according to your profile specifications</b>                                          |
| <b>Thicknesses</b>             | <b>Thicknesses from 100 to 220 mm can be produced</b><br>For thicknesses below 100 mm, see frame extension elements for wooden and wood-metal windows |
| <b>Formats</b>                 | <b>All formats from 500 × 95 mm to 3588 × 1294 mm can be produced</b>                                                                                 |

Element thicknesses from 100 to 220 mm can be produced. For further U-value calculations, please contact our consultants.

| <b>Element thickness</b>         | <b>mm</b>                                                                                          | <b>100</b>   | <b>110</b>   | <b>120</b>   | <b>130</b>   | <b>140</b>   | <b>150</b>   | <b>160</b>   |
|----------------------------------|----------------------------------------------------------------------------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Cover panel thickness</b>     | <b>mm</b>                                                                                          | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    |
| Thermal insulation thickness     | mm                                                                                                 | 80           | 90           | 100          | 110          | 120          | 130          | 140          |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>                                                                            | <b>0,414</b> | <b>0,373</b> | <b>0,340</b> | <b>0,312</b> | <b>0,288</b> | <b>0,268</b> | <b>0,250</b> |
| <b>Airborne sound insulation</b> | <b>26 dB</b> , element thickness: 165 mm; test surface: 1.9 m <sup>2</sup> (download test reports) |              |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>                                                                                  | 16,0         | 16,2         | 16,3         | 16,5         | 16,6         | 16,8         | 16,9         |

| <b>Element thickness</b>         | <b>mm</b>                                                                                          | <b>170</b>   | <b>180</b>   | <b>190</b>   | <b>200</b>   | <b>210</b>   | <b>220</b>   |
|----------------------------------|----------------------------------------------------------------------------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Cover panel thickness</b>     | <b>mm</b>                                                                                          | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    | <b>10</b>    |
| Thermal insulation thickness     | mm                                                                                                 | 150          | 160          | 170          | 180          | 190          | 200          |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>                                                                            | <b>0,235</b> | <b>0,221</b> | <b>0,209</b> | <b>0,198</b> | <b>0,188</b> | <b>0,179</b> |
| <b>Airborne sound insulation</b> | <b>26 dB</b> , element thickness: 165 mm; test surface: 1.9 m <sup>2</sup> (download test reports) |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>                                                                                  | 17,1         | 17,2         | 17,4         | 17,5         | 17,7         | 17,8         |

## PLYWOOD

|                                |                                                                                                                                                       |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Cover panel and surface</b> | <b>Plywood panel AW100, untreated, 12 mm (PEFC-certified)</b>                                                                                         |
| <b>Thermal insulation</b>      | <b>Expanded polystyrene rigid foam (EPS), 15 kg/m<sup>3</sup>, 76–196 mm</b>                                                                          |
| <b>Vapour barrier</b>          | Aluminium shell on one side, internal vapour barrier required                                                                                         |
| <b>Bonding</b>                 | Water-resistant D3 (EN 204-D3)                                                                                                                        |
| <b>Edge band</b>               | <b>Plywood, circumferential</b><br>Special edge bands can be inset according to your requirements                                                     |
| <b>Edge milling</b>            | <b>All possible CNC edge profile work is performed on all sides according to your profile specifications</b>                                          |
| <b>Thicknesses</b>             | <b>Thicknesses from 100 to 220 mm can be produced</b><br>For thicknesses below 100 mm, see frame extension elements for wooden and wood-metal windows |
| <b>Formats</b>                 | <b>All formats from 500 × 95 mm to 3088 × 1294 mm can be produced</b>                                                                                 |

Element thicknesses from 100 to 220 mm can be produced. For further U-value calculations, please contact our consultants.

| <b>Element thickness</b>         | <b>mm</b>                                                                                        | <b>100</b>   | <b>110</b>   | <b>120</b>   | <b>130</b>   | <b>140</b>   | <b>150</b>   | <b>160</b>   |
|----------------------------------|--------------------------------------------------------------------------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Cover panel thickness</b>     | <b>mm</b>                                                                                        | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    |
| Thermal insulation thickness     | mm                                                                                               | 76           | 86           | 96           | 106          | 116          | 126          | 136          |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>                                                                          | <b>0,425</b> | <b>0,382</b> | <b>0,347</b> | <b>0,318</b> | <b>0,293</b> | <b>0,272</b> | <b>0,254</b> |
| <b>Airborne sound insulation</b> | <b>38 dB, element thickness: 165 mm; test surface: 1.9 m<sup>2</sup> (download test reports)</b> |              |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>                                                                                | 13,1         | 13,3         | 13,4         | 13,6         | 13,7         | 13,9         | 14,0         |

| <b>Element thickness</b>         | <b>mm</b>                                                                                        | <b>170</b>   | <b>180</b>   | <b>190</b>   | <b>200</b>   | <b>210</b>   | <b>220</b>   |
|----------------------------------|--------------------------------------------------------------------------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>Cover panel thickness</b>     | <b>mm</b>                                                                                        | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    | <b>12</b>    |
| Thermal insulation thickness     | mm                                                                                               | 146          | 156          | 166          | 176          | 186          | 196          |
| <b>U-value</b>                   | <b>W/m<sup>2</sup>K</b>                                                                          | <b>0,238</b> | <b>0,224</b> | <b>0,212</b> | <b>0,201</b> | <b>0,190</b> | <b>0,181</b> |
| <b>Airborne sound insulation</b> | <b>38 dB, element thickness: 165 mm; test surface: 1.9 m<sup>2</sup> (download test reports)</b> |              |              |              |              |              |              |
| Weight                           | kg/m <sup>2</sup>                                                                                | 14,2         | 14,3         | 14,5         | 14,6         | 14,8         | 14,9         |