

## Frame extension elements for wooden and wood-metal windows Moisture-resistant

## **UNTREATED**

Weight

Cover panel and surface	Plywood panel AW100, untreated, 12 mm												
Thermal insulation	PUR rigid foam, 32 kg/m³, 16–75 mm  Other types of thermal insulation, such as expanded polystyrene rigid foam with graphite additive (EPS lambda), glass wool, cork, etc., are available												
Bonding	Water-resistant D3 (EN 204-D3)												
Edge band		Spruce pine, circumferential (PEFC-certified) Other types of wood are available; special edge bands can be inset according to your requirements											
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing like cut-outs, round and segment arches, ventilation slots or surface grooves are also possible												
Thicknesses	Thicknesses from 40 to 99 mm can be produced For thicknesses of 100 mm and more, see extension elements for wooden lifting sliding doors For thicknesses below 40 mm, see infill for wooden windows												
Formats	All forma	All formats from 500 × 95 mm to 3088 × 1294 mm can be produced											
Element thicknesses from 40	Element thicknesses from 40 to 99 mm can be produced. For further U-value calculations, please contact our consultants.												
Element thickness	mm												
Cover panel thickness	mm	12	12	12	12	12	12	12	12	12	12	12	12
Thermal insulation thickness	mm	16	26	30	34	40	44	46	50	56	60	70	75
U-value	W/m²K	0,952	0,674	0,603	0,546	0,478	0,441	0,425	0,396	0,359	0,337	0,294	0,277
Airborne sound insulation	28 dB, element thickness: 54 mm; test surface: 2.3 m² (download test reports)												

kg/m<sup>2</sup> 12,5 12,8 13,0 13,1 13,3 13,4 13,5 13,6 13,8 13,9 14,2 14,4

## **PRIMER FOIL**

Cover panel and surface	Plywood panel AW100, with white primer foil, 8 mm
Thermal insulation	PUR rigid foam, 32 kg/m³, 24-83 mm  Other types of thermal insulation, such as expanded polystyrene rigid foam with graphite additive (EPS lambda), glass wool, cork, etc., are available
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Spruce pine, circumferential (PEFC-certified) Other types of wood are available; special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications Special CNC processing like cut-outs, round and segment arches, ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 40 to 99 mm can be produced  For thicknesses of 100 mm and more, see extension elements for wooden lifting sliding doors  For thicknesses below 40 mm, see infill for wooden windows
Formats	All formats from 500 × 95 mm to 2988 × 1294 mm can be produced
Element thicknesses from 40	to 99 mm can be produced. For further U-value calculations, please contact our consultants.

Element thicknesses from 40 to 99 mm can be produced. For further U-value calculations, please contact our consultants.													
Element thickness	mm	40	50	54	58	64	68	70	74	80	84	94	99
Cover panel thickness	mm	8	8	8	8	8	8	8	8	8	8	8	8
Thermal insulation thickness	mm	24	34	38	42	48	52	54	58	64	68	78	83
U-value	W/m²K	0,756	0,569	0,518	0,475	0,423	0,394	0,381	0,357	0,327	0,309	0,272	0,257
Airborne sound insulation	28 dB, element thickness: 54 mm; test surface: 2.3 m² (download test reports)												
Weight	kg/m²	12,3	12,6	12,7	12,9	13,1	13,2	13,3	13,4	13,5	13,7	14,0	14,2

## **VENEERED**

Cover panel and surface	Plywood panel AW100, 12 mm, with real wood veneer, 1 mm All types of real wood veneers available: spruce, pine, larch, fir, oak, etc. (FSC- or PEFC-certified) Veneer quality A/B (inside A/outside B) or A/A (inside A/outside A)
Thermal insulation	PUR rigid foam, 32 kg/m³, 14–73 mm  Other types of thermal insulation, such as expanded polystyrene rigid foam with graphite additive (EPS lambda), glass wool, cork, etc., are available
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Spruce pine, circumferential (PEFC-certified) Other types of wood are available; special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications  Special CNC processing like cut-outs, round and segment arches, ventilation slots or surface grooves are also possible
Thicknesses	Thicknesses from 40 to 99 mm can be produced  For thicknesses of 100 mm and more, see extension elements for wooden lifting sliding doors  For thicknesses below 40 mm, see infill for wooden windows
Formats	All formats from 500 × 95 mm to 3088 × 1294 mm can be produced

Element thicknesses from 40 to 99 mm can be produced. For further U-value calculations, please contact our consultants.													
Element thickness	mm	40	50	54	58	64	68	70	74	80	84	94	99
Cover panel thickness	mm	12	12	12	12	12	12	12	12	12	12	12	12
Veneer thickness	mm	1	1	1	1	1	1	1	1	1	1	1	1
Thermal insulation thickness	mm	14	24	28	32	38	42	44	48	54	58	68	73
U-value	W/m²K	1,019	0,706	0,629	0,567	0,494	0,459	0,437	0,407	0,368	0,345	0,300	0,282
Airborne sound insulation	28 dB, element thickness: 54 mm; test surface: 2.3 m² (download test reports)												
Weight	kg/m²	13,4	13,7	13,8	13,9	14,1	14,3	14,3	14,4	14,6	14,8	15,1	15,2