

Frame extension elements for aluminium lifting sliding doors Standard

CHIPBOARD

Cover panel and surface	Chipboard P5, E1, untreated, 10 mm (PEFC-certified)
Thermal insulation	Expanded polystyrene rigid foam (EPS), 15 kg/m³, 93–200 mm
Vapour barrier	Aluminium shell on one side, internal vapour barrier required
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications
Thicknesses	Thicknesses from 113 to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
Formats	All formats from 500 × 95 mm to 3588 × 1294 mm can be produced

Element thicknesses from 113 to 220 mm can be produced. For further U-value calculations, please contact our consultants.

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	10	10	10	10	10	10	10	10	10	10	10	10
Thermal insulation thickness	mm	93	100	110	120	130	140	150	160	170	180	190	200
U-value	W/m²K	0.362	0.340	0.312	0.288	0.268	0.250	0.235	0.221	0.209	0.198	0.188	0.179
Airborne sound insulation	26 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	16.2	16.3	16.5	16.6	16.8	16.9	17.1	17.2	17.4	17.5	17.7	17.8

PLYWOOD

Cover panel and surface	Plywood panel AW100, untreated, 12 mm (PEFC-certified)
Thermal insulation	Expanded polystyrene rigid foam (EPS), 15 kg/m³, 89–196 mm
Vapour barrier	Aluminium shell on one side, internal vapour barrier required
Bonding	Water-resistant D3 (EN 204-D3)
Edge band	Plywood, circumferential Special edge bands can be inset according to your requirements
Edge milling	All possible CNC edge profile work is performed on all sides according to your profile specifications
Thicknesses	Thicknesses from 113 to 220 mm can be produced For thicknesses below 113 mm, see frame extension elements for wooden and wood-metal windows
Formats	All formats from 500 × 95 mm to 3088 × 1294 mm can be produced

Element thicknesses from 113 to 220 mm can be produced. For further U-value calculations, please contact our consultants.

Element thickness	mm	113	120	130	140	150	160	170	180	190	200	210	220
Cover panel thickness	mm	12	12	12	12	12	12	12	12	12	12	12	12
Thermal insulation thickness	mm	89	96	106	116	126	136	146	156	166	176	186	196
U-value	W/m²K	0.371	0.347	0.318	0.293	0.272	0.254	0.238	0.224	0.212	0.201	0.190	0.181
Airborne sound insulation	38 dB , element thickness: 165 mm; test surface: 1.9 m ² (download test reports)												
Weight	kg/m ²	13.3	13.4	13.6	13.7	13.9	14.0	14.2	14.3	14.5	14.6	14.8	14.9